# OIL SHALE ENERGY AND SOME ALTERNATIVES IN ESTONIA

AN ACADEMIC LECTURE DELIVERED BY PROF. **ILMAR ÖPIK** AT THE THERMAL ENGINEERING DEPARTMENT OF TALLINN TECHNICAL UNIVERSITY ON DEC. 14, 2000 TO MARK THE 120 SEMESTERS SINCE THE *CUM LAUDE* DIPLOMA OF A MECHANICAL ENGINEER

# **INEFFECTIVE UTILIZATION OF OIL SHALE**

Considering the losses, only 20% of the energy in mined oil shale is sold to final electricity consumers:

## $0.85 \times 0.3 \times 0.8 \approx 0.2$ or 20%,

where average efficiencies are 0.85 at oil shale enrichment, 0.3 at energy conversion and 0.8 at power transmission.

The amount of oil shale electricity needed in the winter half-year (1st and 4th quarters) is 60% more than in the summer half-year (2nd and 3rd quarters), and that consumed in December-January is twice as much as in July-August.

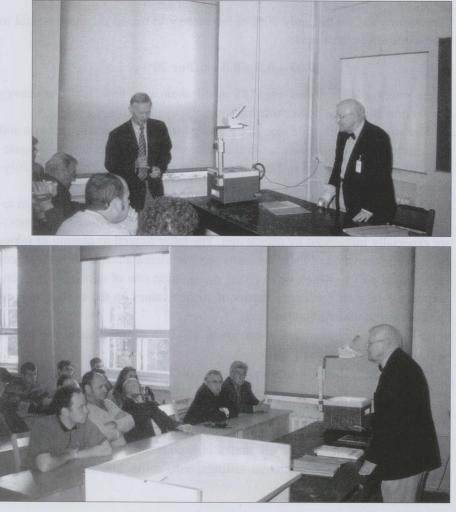
So, oil shale mines operate with lower production capacities than design resulting in a relatively high oil shale price. Underground production – mines – are especially influenced by overdesign. The latter as well as closing of mines before the exhaustion of their resources are considered a result of incorrect environmental policy, which when fixing the taxation rate of mines has not considered the relatively stronger impact of surface mines on the environment as compared with underground mining.

- Oil shale enrichment losses are great. 15–20% of oil shale kerogen gets lost during processing.
- Oil shale transport by railway, which is overloaded by transit of oil products, is expensive.
- Net efficiency of outdated basic power equipment 200 MW condensation blocks – is extremely low (27–30%).
- Ineffective utilization of oil shales is accompanied by pollution of the environment with enrichment tailings, ash, sulfur and nitrogen oxides, carbon dioxide, etc.

# Delivering the lecture

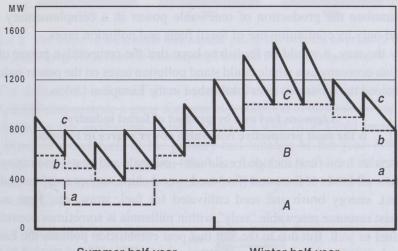


On the left prof. Aadu Paist



No wonder, therefore, that one may hear voices not only from Brussels, but from here in Estonia as well, in favour of stopping utilization of oil shale polluting the environment and of liquidating the ineffective and uneconomic oil shale industry.

Only natural gas or imported nuclear power could stand as realizable and immediate alternatives to oil shale in the Estonian power industry. The share of local fossil (peat) and renewable (wood, brush, wetland biomass, wind and water power, geothermal heat, solar radiation) energy resources in the nearest future will not depend on whether the concentrated power requirements of big central plants will be covered with oil shale or natural gas (or imported nuclear power).



Summer half-yearWinter half-yearShort-time peaks up to 1200 MWShort-time peaks up to 1850 MW

Figure 1. All-the-year-round load and production of Narva power plants (1998 year) CONTINUOUS LOAD The area A under the line a-a; 41% of the annual production  $\approx 3.3$  TWh.

CHANGING LOAD

- The area *B* between the lines a-a and b-b, 39% of the annual production,  $\approx 3.1$  TWh.
- FLUCTUATING LOAD The area C between the lines b-b and c-c, 20% of the annual production,  $\approx 1.6$  TWh.

The peaks represent a monthly average maximum and minimum

# DEVELOPING RENEWABLE RESOURCES AS AN ALTERNATIVE TO OIL SHALE

This problem is overpoliticized. The Estonian people have been misguided by fairy tales about local power resources as alternatives to oil shale. It is high time to:

- Revoke the mandate in the Energy Act which forces grid enterprises to buy the power produced by combustion of renewable resources at a price near the one set for final consumer. This political mandate was added later, is indefinite is misguiding the power market. Such a system confused the California power market in the late 1980's and was terminated in 1989.
- Stimulate the production of renewable power in a complementary way and only by continuing use of fossil fuels and pollution taxes.

By the way, it would be foolish to hope that the competitive power of the Estonian economy as a whole could stand pollution taxes on the power industry that exceed the minimum rates established in the European Union.

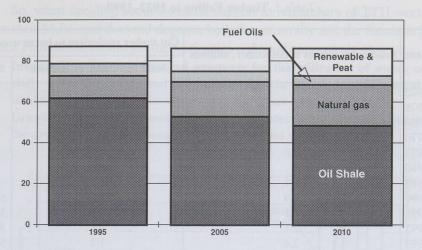
## Ligneous fuel as a by-product of forest industry is the most prospective renewable power source in Estonia.

Estonian local fuels include fossil fuels – oil shale and peat – and renewable biomass: all kinds of firewood (firewood, wood chips, timber residues and briquettes), energy brush and reed cultivated for fuel, straw, etc. Peat as the youngest resource renewable "only" within millennia is sometimes considered a biofuel as well. But due to the fact that peat combustion pollutes the Earth's atmosphere (with noncompensated  $CO_2$  emission) it does not fit in this category.

The State Long-Term Plan for Developing Fuel and Power Management passed by the Estonian Parliament in 1997 foresees a considerable increase in the total output of peat and renewable biofuel in Estonia (Table 1, Figure 2).

Table 1. The Share of Local Fuels and Natural Gas
in the Balance of Primary Energy of the State Long-Term
Plan for Developing Fuel and Power Management, %

Fuel	1995	2005	2010
Oil shale	62	52-54	47-50
Natural gas	11	16-18	18-22
Total	73	68–72	65-72
Peat and renewable energy resources	8	11	14
Fuel oils	6	5	4-5
Motor fuels	13	14	14

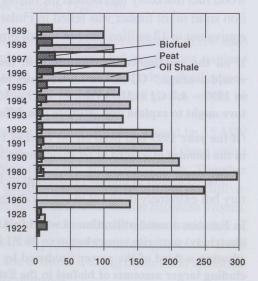


*Figure 2.* The share of local fuels and natural gas in the balance of primary energy of the State Long-Term Plan for Developing Fuel and Power Management, %

The data of Table 2 and Figure 3 (data of the Statistical Office of Estonia, ESA-2000) demonstrate a great decrease in production of oil shale power and a small one in the production of peat power, as well as a 3-fold increase in utilization of wood fuel. In the primary-fuel balance of the year 1999, the demands of the State Development Plan were fully satisfied with 51% Estonian oil shale (56% with the oil shale imported from Russia) and 13% peat + biofuel (see Table 1).

Table 2. Production of Primary Fuel in Estonia in 1922–1999, TJ (the data are rounded-off within the range ±5%)

Year	Oil shale	Peat	Biofuel
1922	2200	1400	13700
1928	11000	2400	5700
1960	137000		
1970	247000	6) (2) (3) 3	delateos
1980	338000	9200	5300
1990	279000	6500	7900
1993	127000	4999	6500
1996	134000	6500	24000
1997	131000	5500	26000
1998	113000	1500	22000
1999	98000	5500	21000



*Figure 3*. Production of biofuels in Estonia in 1922–1999, TJ

Year		Cut timber equivalent to burnt wood		
	Solid cubic metres of cut timber, millions	Solid cubic metres, millions	%	
1922		2.0		
1928		0.8		
1960				
1970				
1971	3.0			
1980		0.8		
1989	3.1			
1990	2.9	1.1	38	
1991	3.1	1.2	39	
1992	2.1	1.1	52	
1993	2.4	1.2	50	
1994	3.6	1.8	50	
1995	3.8	2.0	53	
1996	4.0	3.4	86	
1997	5.5	3.7	68	
1998	6.1	3.1	52	
1999	6.7	3.0	31	

#### Table 3. Timber Felling in 1922–1999

The rapid increase in production and local use of biofuels observed in 1990– 1997 has stopped despite the continued increase in timber felling and in the wood industry (Table 3 and Figure 4, ESA-2000). Since 1998 the production of wood fuel markedly lags behind the rate of timber felling. For example, 51 million solid m<sup>3</sup> of timber was felled in Finland in 1995. From this amount 84 PJ, equivalent to 12 million solid m<sup>3</sup> of cut timber or 24%, was used as fuel.

If all the cut timber were combusted, the maximum yield of air-dry biofuel would average 7 GJ (6.4 to 7.6 GJ times more primary energy than in Finland, in 1997 – 4.7 GJ (1310 kWh), in 1999 – 3.17 GJ (881 kWh). Timber manufacture ought to explain and estimate this difference.

(If the year 1999 had been on the level of 1997, wood power could be produced in the amount of a third of oil shale power.)

The recession in biofuel production in 1998 could be explained by a temporary but extremely deep cut in crude oil (fuel oil) price.

In Estonia, annual utilization of wood fuel for heating only (without producing electricity) may rise somewhat over 30 PJ instead of the present 22–27 PJ constituting a third of the power produced by oil shale consumption. However, including larger amounts of biofuel in the Estonian fuel balance means its utilization in electricity production, too.

So, when deciding about financial support to researchers of TTU working for their M.Sc. and doctoral degrees, both the university and the Estonian Science Foundation should get their priorities right and concentrate on:

- Investigating prerequisites and prospects for the utilization of wood, especially wood chips and wood briquette (pellets) in Estonia, considering alternative scenarios for the development of the forest industry.
- Growing utilization of wood chips in turn creates technical prerequisites for the applications of additional biofuels – field and wetland crops.

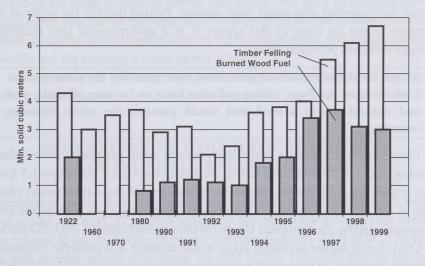


Figure 4. Timber felling in 1922–1999

In 2000 a newspaper article titled "Ecological economic miracle in Estonian way – let's erect 128 new power plants" recommended to cultivate wetland crops reed and cat's-tail on innumerable hectares of so-called productive wetlands. 128 new 1–17 MW power plants producing heat and power would be scattered all over Estonian peripheral areas.

According to the authors, the average capacity per plant would be 15 MW (electrical), their total capacity 420 MW. The expected total cost of these plants is 13.4 billion Estonian kroons, which is clearly an underestimate. Together with other expenses, among whose the greatest one is foreseen for precultivation of wetlands, the capital costs are assessed at 29.2 billion Estonian kroons. However, the estimate does not include great expenditures on the foundation of a new all-Estonian grid to gather surplus power accumulating in those small plants seasonally, weekly and daily, and to direct it to big centers and industrial enterprises with steady weekly energy demands.

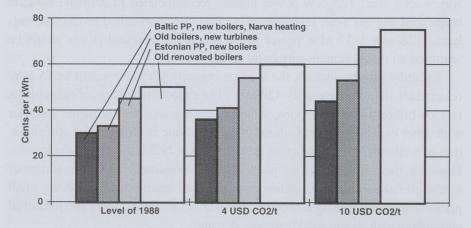
Without such a redistribution grid the designed 5300-hour all-the-yearround full load of the power plants is not realistic, and, instead of the expected annual 2.2 TWh of salable electricity, this number would be only 1–1.5 TWh. As for the offered price of electricity 1.5 Estonian kroons per kWh, calculated based on the expected full load, as compared to the actual one – no comments! The next step in using wood fuel is cultivation of field crops to be used for combustion. There is a long way from this stage to wetland production.

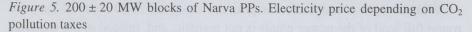
Hence, the task to be solved is to find a possibility to erect an experimental power plant for combusting energy brush and the reed of cat's-tail somewhere in the periphery.

Beside biofuel, there exists a whole range of renewable power resources whose development also needs state support. Putting them in the order of importance is not an issue of this report. It is a governmental task realizable through different pollution taxes.

As for local environmental protection, one must not be a more eager Catholic than the Pope, raising pollution taxes on burning oil shale, peat and natural gas to a level that would paralyse the entire Estonian economy.

Calculations show that a scattered system of small peripheral power plants burning reed and cat's-tail and selling electricity for a price not below 1.5 Estonian kroons per kWh cannot compete with modern oil-shale-fired power plants even if the latter had to pay CO<sub>2</sub> emission charges twice as high as the ones prognosticated by the European Union for the nearest future (4–10 USD per ton of CO<sub>2</sub>). Local higher pollution taxes would damage and paralyse Estonian's ability to compete in almost all branches of the economy. Raising CO<sub>2</sub> pollution taxes up to 500 kroons per ton would increase the expenses of electricity production by 4 billion kroons per year!





In Estonia, our first task is a national utilization of by-products of the forest and wood industry. If not combusted, they decay, polluting the atmosphere just the same as burning them. Besides, they are more easily available than other biofuels the year around. We have to estimate the quantity, quality and availability of this resource before deciding about the exploitation of wetlands and fields to produce biofuels.

Waterpower would occupy the second place in the range of renewable biofuels in Estonia. It is not a matter of small power plants but using waterpower instead of oil shale to smooth power load peaks. We have to find out how to pump water into Narva reservoir with the help of reversible turbine generators which would be erected somewhere on the Estonian shore, and also to choose a suitable bay for erecting a water power plant.

A large-scale use of wind power would be possible only after solving hydro storage problems.

# HOW EXPENSIVE WOULD THE EXTINCTION OF OIL SHALE ENERGETICS BE?

Liquidation of oil shale power and its replacement with alternatives means that within the next 20 years it would be the most expensive option even at the present level ~6 TWh/a of power consumption and 2000 MW. The capital and interest would cost about 60–100 billion Estonian kroons (at their present value).

There exists an extremely easy way for suppressing the oil shale industry. One need only raise resource and pollution charges to a level that would scare off prospective investors.

An "expert" in environmental protection recommended the collection of **400–500** kroons per ton of gaseous  $CO_2$ . It is problematic, however, whether the Estonian economy could stand such a pressure, considering that in 1995 the corresponding rate proposed for 2010 was 4–10 USD per ton of gaseous  $CO_2$ .

One has to consider

that utilization of oil shale can become much more economical and friendly to the environment.

## **RENOVATION OF NARVA POWER PLANTS**

Various operating conditions of the Narva power plants are the key problems to be solved:

- The Baltic Power Plant carries the yearly heating and thermal loads of the town of Narva 0.8 TW<sub>th</sub> h/a that allows cogenerating new boilers and 200 MW<sub>el</sub> blocks, to reach a 48–49% efficiency and to reduce fuel consumption and pollution taxes by 1/3 in comparison with condensation blocks with analogous boilers.
- The Estonian Power Plant, located farther away from the City, economizes as much financially based on threefold lower charges for fuel transportation and ash disposal. However, this does not offset the lower charges for gaseous wastes in Narva.

The life-expectancy of 200 MW blocks of both PP is almost the same. Taking the nominal capacity of all blocks for  $200 \pm 20$  MW and considering the electricity price scenarios at different pollution taxes (see Table 5 and Figure 6) we may draw the following conclusions:

- Substitution of new atmospheric circulating fluidized-bed boilers (ACFB) for the old ones, accompanied by other modernizations (turbines, etc.) is a top priority for one co-generation heating block of the Baltic PP, and for block No. 8 of the Estonian PP where there is no thermal-heat boiler yet.
- Installation of more new boilers may be uneconomical because of the aging of turbines and other structures of the power plants, and cheaper but less effective means must be found for renovation. Those expenses for renovating a block would be only a tenth of those for installing new boilers. It would be reasonable to renovate 4-6 blocks in this way.
- The remaining 6-4 blocks are used to cover peak loads, i.e. their annual production is so low that one has to accept their operation at low efficiency and high maintenance expenses instead of modernization.

The following problems concerning Narva power plants are to be studied:

- 1. Environmental fees (ash, gases) are to be critically examined and forecasted.
- 2. Prime cost of the heat (water, steam) is a political issue independent of the technology used for the production. The actual scientifically based price has to be established.
- 3. Boiler's offered working life 15 or 20 years is rather perfunctory not basing on the actual capital investments. According to international instructions the working span of a new block where fuel including gas is burnt

under pressure is 20 years while at the atmospheric pressure the span is 25 years. Besides, loan interests are usually not differentiated from capital interests in tables. All calculations must be better grounded, more detailed and precise.

- 4. The total investments seem to be somewhat underestimated (e.g. compared to NRG Energy business plan for 1998). The importance of this fact in comparative calculation has to be established.
- 5. The plan proposed usually does not mention different pollution rates for ash disposal or special agreements with governmental institutions who fix them. For example, the Baltic PP has to pay 33.6 Estonian kroons per ton of ashes, while the Estonian PP pays three times less. All these data have to be included in calculations.
- 6. The plan gives no data concerning the expenses for fly ash,  $SO_2$  and  $NO_x$  apart and all together, although the renovation scenarios are characterized by different amounts of pollutants. These differences must also be included in calculations.
- The price of natural gas used to cover peak loads and reserves 1100 kroons per 1000 m<sup>3</sup> – evokes some doubt, especially when at heat input maximum gas is used not only for the town of Narva.
- An alternative to cover Narva heating peak and minireserve has not been considered: purchase of heating electricity from the Estonian PP for smoothing daily power loads.

Cost type	Old boilers	New ACFB boilers		
Repair and maintenance	2.1-3.5	1.3		
Brought service	0.9	countries.		
Salaries	6.2–7.2	2.1		
Materials	0.7–2.6	1.0		
Total	9.9–14.2	4.4		

# Table 4. Comparison of Maintenance Cost for Baltic PP, Estonian Cents per Sold kWh

With all measures taken to reduce oil shale consumption including enhancement of efficiency and reduction of enrichment losses, we would need only 7-8 million tonnes oil shale of average quality instead of 10 millions spent today for production of electricity.

	Block renovation design				
	New boilers, renovated turbines		Old boilers		otal
	Baltic PP (+heating of Narva)	Estonian PP	Renovated turbines	Extra repairs	T
Number of blocks	1	1	6–4	4-6	12
Efficiency, %	48	36	31	29	34
CO <sub>2</sub> per MWh, t	0.85	1.1	1.25	1.35	-
Project working span, year	25	25	15	5	-
Working hours per year, h/y	7000	7000	3600	1800	-
Area in Fig. 1	A	A	A, B, C	С	-
Annual output, TWh	1.4	1.4	4.2	1.0	8
Renovation cost, billion				0.6-	
kroons	2.1(?)	2.1(?)	1.6-2.4	0.4	7(?)
Price of 1 kWh, cents:		1			
• at the pollution charges	ed to cover peak i	len zug lu	e of nathr	biog. or	7. 1
of the year 1998	30	33	45	50	41
• at 4 USD (1995 currency)	And an and the second second				
per ton of CO <sub>2</sub>	36	41	54	60	49
• at 10 USD (1995 currency)					1.6
per ton of $CO_2$	42	49	63	70	57

Table 5. 200 ± 20 MW Blocks Needed to Cover the Load of Narva Power Plants

The need for oil shale electricity and, therefore, oil shale production may be suppressed or lessened by local so-called combination-plants burning gas, peat or wood chips. However, basic annual loads will still be covered by oil-shalefired 200 MW condensation blocks in Narva. Their share in power production may be increased by closing down some nuclear power plants in Lithuania and neighbouring countries.

The 20% efficiency of oil shale present utilization may be increased as a result of higher efficiency of new equipment (34%), limited rate of shale enrichment and decreases in grid losses by:

 $0.95 \times 0.34 \times 0.85 = 0.275$  or by 1/3

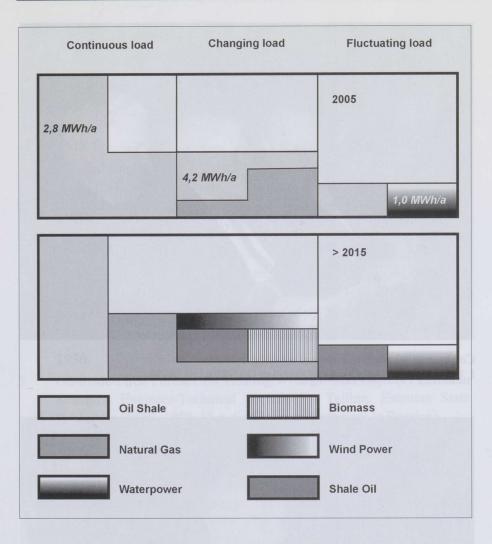


Figure 6. Fuels in electricity balance

## WILL SHALE OIL CONTINUE TO BE SURPRISING?

Estonian shale oil industry has stood for 76 years and experienced many critical situations. The last quarter of the year 1998 was the most difficult time when some plants installed with *Kiviter* retorts were closed because of the fall in the crude oil price quoted in Rotterdam below 10 USD per barrel. The crude oil price is three times higher now, and the rate of exchange has increased as well. The price of heavy fuel oil, the measure of shale oil price, was 45–50 USD/t at the end of 1998, but it is 150–160 USD (2700–3000 Estonian kroons) per ton today. This price exceeds the prime cost of our shale oil by a factor of more than two times.



Celebrating 80 years of Estonian oil shale industry. I. Öpik with leading persons of Estonian Oil Shale Ltd., 1996



At a seminar on the Estonian strategy of energy policy, Tallinn, 1997

# **SCIENTIFIC PAPERS**

## 1948

- Thermal Engineering. Tartu, Scientific Literature Publishers, 1948. 170 p. (in Estonian).
- 2. About prospects of pulverized combustion of Estonian oil shale // Abstr. Sci. Conf. Tallinn Polytech. Inst. Tallinn, 1948 (in Estonian).

# 1949

- 3. Rising of temperature by adding oxygen to combustion air in heating furnaces // Tehnika (Technics). 1949. No. 1. P. 47–48 (in Estonian).
- About using oil shale as fuel in heating of wrought-iron objects // *Ibid*. 1949. No. 3. P. 11–15.

# 1950

 Oil-Shale-Fired Furnace for Heating Wrought-Iron Objects / Estonian Scientific Engineer-Technical Societies. – Tallinn, Estonian State Publishers (ESP), 1950. 15 p. (in Estonian, Summary in Russian).

# 1953

6. On the Sintering of Fly Ash Deposits on the Heating Surfaces by Utilizing Estonian Oil Shale : Dissertation for the degree of Candidate of Sciences (Ph.D.); Manuscript. Tallinn, 1953. 120 p. (in Estonian).

# 1954

 Oil shale: a Popular-Scientific Review about Formation, Mining and Treating of Oil Shale. – Tallinn, ESP, 1954. 191 p. (in Estonian). Co-authors: A. Aarna, K. Kask, A. Reier.

# 1955

 About designing boiler units considering the processes of sintering of oil shale fly ash // Transact. Tallinn Polytech. Inst. Ser. A, No. 64. Tallinn, ESP, 1955. 28 p. (in Russian).

# 1958

9. Sulfation of fly ash of Estonian oil shales in the atmosphere of SO<sub>2</sub> + air // Transact. Tallinn Polytech. Inst. Ser. A, No. 132. Tallinn, 1958. 19 p. (in Russian, Summary in German). Co-author: H. Arro.

- Baltic Power Plant // Tehnika ja Tootmine (Engineering and Production). 1958. No. 6. P. 17–19 (in Estonian). Co-author: A. Toome.
- Impact of oil shale quality on reliability and efficiency of power plant operation // Tech. Bull. (Estonian Rep. Scientific-Technical Mining Society). 1958. No. 4. P. 61–64 (in Russian). Co-author: I. Mikk.
- 12. Fouling of heating surfaces of boilers fired by shale-kukersite // Power Plants. 1958. No. 2. P. 24–29 (in Russian).
- About the mechanism of forming hard fly ash deposits on convective heating surfaces (of steam boilers) // Proc. Universities. Power Engineering. 1958. No. 3. P. 58–64 (in Russian). Co-author: I. Mikk.

14. Thermal resistance of fly ash deposits on tubes under mixed crossstraight flow conditions // *Ibid*. 1959. No. 8. P. 71–74 (in Russian).

#### 1960

 Calculation of heat transfer of half-radiative platen heating surfaces (of boilers) // *Ibid.* 1960. No. 3. P. 63–70 (in Russian). Co-authors: I. Mikk, E. Ratnik.

### 1961

- The influence of inorganic matter of oil shale on the conditions of boiler operation : Dissertation for the doctor's degree; Manuscript. Tallinn, 1961. 249 p. (in Russian).
- 17. Choice of thermal scheme and design of high-capacity boilers for combustion of Estonian oil shales considering characteristic properties of the fuel mineral matter // Power-Plant Engineering. 1961. No. 12. P. 5–9 (in Russian).

Co-author: V. Reznik.

- Distribution of flame radiation intensity along the width of furnace walls // Heat Power Engineering. 1961. No. 12. P. 43–45 (in Russian). Co-authors: A. Ots, I. Mikk.
- Solution of some three-dimensional problems of radiative heat transfer by reduction the problems to two-dimensional ones // Engineering-Physic. J. 1961. Vol. 4, No. 6. P. 90–100 (in Russian, Summary in English).

Co-author: I. Mikk.

 On the coefficient of furnace fouling at combustion of pulverized oil shale // Proc. Universities. Power Engineering. 1962. No. 8. P. 50–55. Co-author: A. Ots.

# 1963

 Problems of entrainment of fuel mineral matter at combustion of Estonian oil shale and using wet ash removal // Transact. Tallinn Polytech. Inst. Ser. A. 1963. No. 205. P. 63–76.

Co-authors: E. Ratnik, H. Taal.

- Measurement of flame radiation intensity with radiometers of unsteady thermal conditions // Proc. Estonian Acad. Sci. Ser. Phys.-Math. and Tech. Sci. 1963. Vol. 12, No. 1. P. 75–80 (in Russian, Summaries in Estonian and English). Co-author: A. Ots.
- Processes in the mineral matter of fuels in furnaces and flues // Theses Sci.-Tech. Conf. on Industrial Power Engineering / Moscow Institute of Power Engineering. 1962. P. 27–28 (in Russian). Co-authors: H. Arro. H. Taal.
- 24. A method to research heat transfer in boiler heating surfaces with α-calorimeters // Transact. Tallinn Polytech. Inst. Ser. A. 1963. No. 209. P. 3–11 (in Russian).

Co-authors: A. Ots, V. Reznik.

- Development of boilers for combustion of pulverized oil shale // Ibid. Ser. A. 1963. No. 205. P. 3–15 (in Russian). Co-author: V. Reznik.
- Distribution of flame radiation intensity along the height of furnace walls // Heat Power Engineering. 1963. No. 3. P. 51–53. Co-author: A. Ots.

- Study of volatilization of oil shale ash components in reducing medium at high temperatures // Proc. Universities. Power Engineering. 1964. No. 6. P. 70–75 (in Russian). Co-author: H. Taal.
- 28. Kinetic and diffusion regions of gaseous corrosion of the steels 1x18H9T and X25T in the presence of oil shale ash // Power-Plant Engineering. 1964. No. 10. P. 30–32 (in Russian). Co-authors: H. Arro, E. Tomann.

- 29. Fouling and high-temperature corrosion of heating surfaces at burning solid fuels in high-capacity boilers // 20th Sci. Conf. to Celebrate the 25th Anniversary of the Estonian S.S.R. : Theses and summaries / Tallinn Polyteh. Inst. 1965. P. 122–123.
- High-temperature corrosion of steels under the influence of solid fuel fly ash // *Ibid*. P. 125–126.

Co-authors: E. Tomann, H. Arro.

 Processes of fouling and ash deposition at firing Nazarovo coals // Abstr. 2nd All-Union Conf. on Solid Fuel Combustion. 1965. P. 62– 63 (in Russian).

Co-authors: H. Arro, A. Reier.

 Research of Nazarovo coal fly ash and its deposits on the boiler heating surfaces // Transact. Tallinn Polytech. Inst. Ser. A. 1965. No. 226. P. 3–15.

Co-authors: H. Arro, V. Vallikivi, A. Prikk, E. Ratnik, A. Reier.

#### 1966

Impact of temperature and medium on volatilization of potassium compounds from Estonian oil shale ash // *Ibid*. 1966. No. 240. P. 45–53 (in Russian).

Co-authors: H. Taal, A. Mahlapuu.

 Impact of main factors of dust-laden stream on deposition of dust particles on platen tubes // *Ibid*. Ser. A. 1966. No. 232. P. 65–76 (in Russian).

Co-author: H. Rooraid.

Corrosion of the steel 1x18H9T in the air and in the flue gas in the presence of oil shale ash // Power-Plant Engineering. 1966. No. 3. P. 34–35 (in Russian).

Co-author: E. Tomann.

- 36. Some specific features of fouling of convective heating surfaces (of a boiler) at burning Nazarovo coals and Estonian oil shales // Transact. Tallinn Polytech. Inst. Ser. A. 1966. No. 240. P. 3–13 (in Russian). Co-authors: H. Arro, V. Vallikivi.
- The problems of fouling and corrosion of steam generator heating surfaces at burning solid fuels // Proc. Universities. Power Engineering. 1966. No. 6. P. 45–52 (in Russian).

 Formation of deposit primary layer on superheaters of boilers combustion Estonian oil shales // Transact. Tallinn Polytech. Inst. Ser. A. 1967. No. 255. P. 15–26 (in Russian).

Co-authors: H. Arro, V. Vallikivi, H. Tallermo.

39. Recommendations for designing boilers for burning Kansk-Achinsk coals and main tasks of research on transformation processes of coal mineral matter when combusted : Report made at the Confe-rence on Combustion of Kansk-Achinsk Basin Coals. Moscow. 1967. P. 28–29 (in Russian).

Co-authors: H. Arro, V. Reznik, M. Gudkin.

- The problems of fouling and corrosion of steam generator heating surfaces at combustion of solid fuels // Proc. Sci.-Tech. Conf. on Rational Combustion of Kansk-Achinsk Brown Coals. Krasnoyarsk, 1967. P. 174–185 (in Russian).
- The problems of designing high-capacity steam generator considering the fouling of heating surfaces when burning Kansk-Achinsk coals // *Ibid.* P. 259–282 (in Russian).

Co-authors: V. Reznik, H. Taal, H. Arro, M. Gudkin.

- 42. Fouling and corrosion of heating surfaces at burning fuels characterized by ashes rich in calcium oxide // *Ibid.* P. 37 (in Russian). Co-authors: H. Arro, V. Reznik.
- 43. About the role of chlorides in the processes of fouling and corrosion of heating surfaces at burning Estonian oil shales // Transact. Acad. Sci. of the Estonian S.S.R. Phys. Math. 1967. Vol. 16, No. 4. P. 483–488 (in Russian, Summaries in Estonian and German). Co-author: H. Arro.
- 44. Estonian oil shales as power-generating fuel // Utilization of Estonian Oil Shales in Power Engineering. 1. Tallinn: *Valgus* Publishing House. 1967. P. 3–16 (in Estonian, Summary in Russian).
- 45. Basic principles of designing oil-shale-fired boilers // *Ibid.* P. 81–95 (in Estonian, Summary in Russian).

## 1968

46. The problems of power-generating utilization of Kansk-Achinsk Basin coals characterized by high CaO content of ashes // Proc. 7th World Cong. on Power Engineering. 1968. 37 p. (in Russian, Summaries in French and English).

Co-authors: V. Kuznetsov, E. Dik, I. Matveyeva, I. Lebedev, A. Polyakov.

- 47. Current status and problems of burning oil shale at high-capacity power stations in the Soviet Union / United Nations Symposium on the Development and Utilization of Oil Shale Resources. Section 3. Tallinn, 1968 (in Russian).
- 48. Forum of world power engineers (7th Congress on Power Engineering in Moscow, 20–24 August 1968) // Tehnika ja Tootmine (Engineering and Production). 1968. No. 12. P. 636–637 (in Estonian).
- 49. Wide prospects of oil shale utilization // Newspaper "Rahva Hääl" (Tallinn), 1968, August 15 (in Estonian).
- The fundamentals of calculation of superheater tube wastage at soot blowing and shot cleaning // Transact. Tallinn Polytech. Inst. Ser. A. 1968. No. 265. P. 35–43 (in Russian, Summary in English). Co-authors: H. Tallermo, E. Tomann.

 High-temperature corrosion of steels under the influence of solid fuel fly ash // Combustion of Solid Fuel : Transact. 2nd All-Union Conf. on Combustion of Solid Fuels, 1965, November 19–23. Novosibirsk, 1969. P. 462–469 (in Russian).

Co-authors: H. Arro, E. Tomann.

- The processes of fouling and ash deposition at combustion of Nazarovo coals // *Ibid.* P. 470–475 (in Russian).
   Co-authors: H. Arro, A. Reier.
- 53. About the mechanism of formation of calcium-sulfate-bounded ash deposits // Combustion of Solid Fuel. 3 : Proc. 3rd Conf. Novosibirsk, 1969. P. 65 (in Russian).
  Co-author: H. Arro.
- 54. About the mechanism of formation of calcium sulfate ash deposits // *Ibid.* P. 191–197 (in Russian).
  Co-author: H. Arro.
- Research on the separator of pulverizing equipment // Transact. Tallinn Polytech. Inst. Ser. A. 1969. No. 277. P. 3–16 (in Russian, Summary in English).

Co-authors: A. Prikk, L. Õispuu.

56. About laboratory methods to study thermal resistance of boiler steels in conditions of burning Baltic shales // Proc. Conf. on the Processes in the Mineral Part of Power-Generating Fuels. Tallinn, 1969. P. 47– 53.

Co-authors: H. Arro, H. Tallermo, E. Tomann.

- Status and tasks of investigations on solid fuel mineral matter at combustion // Combustion of Solid Fuel. 3 : Proc. 3rd Conf. Novosibirsk, 1969. P. 1–14 (in Russian).
- 58. Einflüsse von Temperatur und Erhitzungsatmosphäre auf die Flüchtigkeit der Kaliumverbindungen in der estnischen Brennschieferasche // Wissenschaftliche Zeitschrift der Technischen Universität Dresden. 1969. Bd. 18, H. 1. S. 289–292.

Mitautoren: H. Arro, A. Mahlapuu, H. Taal.

- Fouling of heating surfaces at burning fuels with high CaO content of ash // Power-Generating Utilization of the Kansk-Achinsk Basin Coals. Moscow, 1970. P. 81–89 (in Russian). Co-authors: H. Arro, V. Reznik.
- 60. The resistance of some boiler steels to sinter formation at periodical break-down of oxide film on metal // Proc. 1st Sci.-Tech. Conf. on Heat Exchange and Combustion / Krasnoyarsk Polytech. Inst. Krasnoyarsk, 1970. P. 319–325 (in Russian). Co-author: E. Tomann.
- 61. Current status and problems of burning shales in high-capacity power plants in the U.S.S.R. // Exploitation and Utilization of Oil Shale Resources. Tallinn, 1970. P. 374–383 (in Russian).

# 1971

- Laboratory study of boiler steel in the presence of oil shale combustion products // Transact. Tallinn Polytech. Inst. Ser. A. 1971. No. 316. P. 3–19 (in Russian, Summary in English). Co-authors: E. Tomann, A. Ots.
- 63. About possibilities of enrichment of Estonian oil shale in a pulverization system // Transact. Tallinn Polytech. Inst. Ser. A. 1971. No. 302.
  P. 3–16 (in Russian, Summary in English).
  Co-author: A. Prikk.
- 64. About distribution of pulverized oil shale mineral matter between fine fractions of dust // Proc. Universities. Power Engineering. 1971. No. 9. P. 53–59 (in Russian).
  Co-author: A. Prikk.

#### 1973

 The problems of rational use of power plant wastages // Annals of Naturalists' Society at the Estonian Academy of Sciences. 1973. Vol. 62. P. 15–24 (in Estonian, Summaries in Russian and English).

- 66. About the regularities of fine grinding of Estonian oil shales in hammer-mills // Proc. All-Union Sci.-Tech. Conf. on Enrichment of Oil Shales. Moscow, 1973. P. 93–97 (in Russian). Co-authors: L. Õispuu, A. Prikk.
- 67. Condensation of potassium compounds from products of combustion // Proc. Acad. Sci. of the Estonian S.S.R. Phys. Math. 1973. Vol. 22, No. 4. P. 394–400 (in Russian, Summaries in Estonian and English). Co-authors: A. Ots, A. Paist.
- Korrosionbeständigkeit von Überhitzerstählen unter Mitwirkung von Ascheablagerungen // VGB Kraftwerkstechnik, 1973. Bd. 53, H. 8. S. 539–542.

- Technical progress and environment protection // Eesti Loodus (Estonian Nature). 1974. No. 6. P. 321–325 (in Estonian, Summaries in Russian and English).
- 70. About behaviour of potassium additives in combustion products // Influence of the Fuel Mineral Part on Working Conditions of Steam Generators : Proc. All-Union Conf. Vol. 1: Transformation of Fuel Inorganic Part in Furnace and Mechanism of Fouling of Heating Surfaces. Tallinn, 1974. P. 133–139.

Co-authors: A. Ots, A. Paist.

# 1975

 About separation of oil shale components by four-stage grinding // Proc. Sci.-Tech. Conf. on Getting and Utilization of Low-Ash Concentrates of Baltic Oil Shales. Leningrad, 1975. P. 21–23. Co-authors: L. Õispuu, A. Ots, A. Prikk, A. Semyonov, S. Ivanov, K. Polferov, R. Rootamm, K. Rajur.

#### 1977

 About application of the truncated lognormal distribution // Transact. Tallinn Polytech. Inst. 1977. No. 416. P. 51–59 (in Russian, Summary in English).

Co-authors: K. Rajur, L. Õispuu.

73. About separation of oil shale components at their four-stage grinding in the hammer mill // *Ibid*. P. 35–40 (in Russian, Summary in German).

Co-authors: L. Õispuu, A. Ots, A. Prikk, A. Semyonov, S. Ivanov, K. Polferov, N. Chelischev, R. Rootamm, K. Rajur.

74. Problems of power-producing utilization of oil shales // Proc. Universities. Power Engineering. 1977. No. 4. P. 54–61 (in Russian).

75. Approximation of screening tests with lognormal distribution // Transact. Tallinn Polytech. Inst. 1977. No. 416. P. 41–50 (in Russian, Summary in English).

Co-authors: K. Rajur, L. Õispuu.

# 1978

About changeability of oil shale heat of combustion when used for producing power // Transact. Tallinn Polytech. Inst. 1978. No. 458. P. 3–14 (in Russian, Summary in German).

Co-authors: L. Õispuu, H. Sits.

77. Problems of utilization of oil shales, reliability of their supply // Maneuvrability of Fuel Supply. Tallinn, 1978. P. 86–101 (in Russian). Co-authors: M. Mõtus, T. Polyanskaya, S. Soosaar.

# 1979

- Ascheablagerungen, Hochtemperaturkorrosion und Heizflächenverschleiss an Dampferzeugern mit Brennschieferfeuerung // VGB Kraftwerkstechnik. – 1979. Bd. 59, H. 12. S. 977–983. Mitautor: A. Ots.
- 79. The impact of temperature of residual oil combustion products on the corrosion resistance of boiler steels // Teploenergetika (Heat Power Engineering), 1979, No. 3. P. 29–33 (in Russian).
  Co. authorses A. Oto, L. Baid, B. Bandarene, H. Suil, V. Mielen, M. Suile, N. Suile,
  - Co-authors: A. Ots, J. Raid, R. Randmann, H. Suik, V. Mjakas.
- Einfluss der Temperatur der Ölverbrennungsprodukte auf die Korrosionsbeständigkeit der Kesselwerkstoffe // Archiv für Energiewirtschaft 1979, H. 8, S. 624–633.

Mitautoren: A. Ots, J. Laid, R. Randmann, H. Suik, V. Mjakas.

# 1980

 Preface // Fouling and Corrosion in Steam Generators. – Beograd, 1980. P. 7.

Co-author: D. Savič.

# 1981

82. Oil Shale of the Baltic Basin: Power Engineering and Thermal Processing. – Golden, 1981. 22 p. (6th NASA Resources Conf. "World Oil-Shale Resources and Their Potential Development", Colorado School of Mines, Golden, Colorado, U.S.A., June, 15–17, 1981).

Co-author: I. Kaganovich.

83. Problems Involved in Thermal Processing and Utilization of Oil Shales in Power Engineering. – Moscow, 1981. 20 p. (Intern. Symp. "Role of New and Renewable Sources of Energy in the Solution of Global Energy Problems").

- 84. The first in the world: Problems of erecting high-capacity power plants fired with local oil-shale fuel // Horisont (Horizon) 1981. No. 4. P. 7–9 (in Estonian).
- Scientific problems of development of heat-and-power cogeneration complex of the Estonian S.S.R. // Main Trends in Development of Heat-and-Power Cogeneration Complex in the Estonian S.S.R. Tallinn, 1981. P. 5–16 (in Russian).
- Review of the book by A. Andryushenko and A. Popov "Fundamentals of Designing Power and Technological Units of Power Plants" (Moscow, 1980) // Proc. Universities. Power Engineering. 1981. No. 3. P. 127–128 (in Russian).
- Current status and prospects of utilization of oil shales in power engineering // Proc. Universities. Power Engineering. 1981. No. 1. P. 40–48 (in Russian).

#### 1982

 Cheap power from the "useless raw material" (Production of power from Estonian oil shales) // Science in the U.S.S.R. 1982. No. 5. P. 112–116 (in Russian).

Co-author: A. Aarna.

- Scientific problems of development of power engineering in the Estonian S.S.R. // Proc. Acad. Sci. of the U.S.S.R. Power Engineering and Transportation. 1982. No. 6. P. 13–18 (in Russian). Co-authors: L. Vaik, M. Mõtus.
- 90. Problem of complex utilization of oil shales // Booklet of the Acad. Sci. of the U.S.S.R. 1982. No. 12. P. 19–24 (in Russian). Co-author: K. Rebane.
- Status of oil shale world resource and major projects of their development // Proc. Acad. Sci. of the Estonian S.S.R. Geol. 1982. Vol. 31, No. 2. P. 42–55 (in Russian, Summaries in Estonian and English).
- 92. Power engineering of Soviet Baltic republics // Proc. Universities. Power Engineering. 1982. No. 7. P. 3–6 (in Russian).

#### 1983

93. Economical, technical and social problems in large-scale usage of oil shale with the Estonian Soviet Socialist Republic as an example. – New Dehli, 1983. 19 p. (12th Congress WEC; 2.1 – 108).
Co-authors: V. Dobrokhotov, A. Salamov.

- 94. Oil shale industry in Australia, its connections with Estonian oil shale industry // Tehnika ja Tootmine (Engineering and Production). 1983. No. 4. P. 36–37 (in Estonian).
- Major industrial and demonstration retorts for thermal treatment of oil shale // Proc. Acad. Sci. of the Estonian S.S.R. Chem. 1983. Vol. 32, No. 2. P. 81–97 (in Russian, Summaries in Estonian and English).
- Changes in solid fuel reserves and variants of finished cycles of oil shale mining // Transact. Tallinn Polytech. Inst. 1983. No. 546. P. 25–43 (in Russian, Summary in English).
   Co. authorses L. Õiseum, E. Bainselu.

Co-authors: L. Õispuu, E. Reinsalu.

 Erkenntnisstand zur Verschlackungsproblematik von Dampferzeuger-Feuerräumen // Energietechnik. 1983. H. 4. S. 126–132. Mitautor: A. Ots.

## 1984

 Utilization of oil shale in the Estonian S.S.R. // Goryuchie Slantsy (Oil Shale). 1984. Vol. 1, No. 1. P. 7–15 (in Russian, Summary in English).

Co-author: A. Aarna.

- Prospects of using oil shales and bituminous sands: Proc. 12th World Conference on Power Engineering // Goryuchie Slantsy (Oil Shale). 1984. Vol. 1, No. 1. P. 104–106 (in Russian).
- Recovery of hydrocarbons from oil sands and oil shales by mining // Goryuchie Slantsy (Oil Shale). 1984. Vol. 1, No. 2. P. 199–208 (in Russian).

Co-authors: M. Surguchev, G. Bakhitov, V. Mashin, E. Gurov, V. Tabakov.

 Recovery of hydrocarbons from oil sands and oil shales by mining // 11th World Petroleum Congr. London, 1983. Baffines Lane, Christester, 1984. P. 373–379.

Co-authors: M. Surguchev, G. Vakhitov, V. Mashin, E. Gurov, V. Tabakov.

- 102. World's power engineering: the present, past, future // Aja Pulss (Pulse of Time). 1985. No. 21. P. 15–16 (in Estonian).
- 103. Direct burning of Estonian oil shale at semi-peak-load power plants // Goryuchie Slantsy (Oil Shale). 1985. Vol. 2, No. 1. P. 69–81 (in Russian, Summary in English).

 Low-temperature combustion of Estonian oil shale: theory, practice, critique // Goryuchie Slantsy (Oil Shale). 1985. Vol. 2, No. 3. P. 289– 296 (in Russian, Summary in English).

#### 1986

- 105. Experience in application of new scientific and technical achievements in oil shale thermal power engineering // Theses of the republ. conf. "Development of Research into Technical Sciences in the Estonian S.S.R.". Tallinn, 1986. P. 162–166 (in Estonian); P. 176– 179 (in Russian).
- Utilizing local resources // Power Engineering: Economy, Technics, Ecology. 1986. No. 2. P. 12–13 (in Russian).
- Separation of objective classes from ground shales // Influence of fuel mineral matter on working conditions of steam boilers: Theses of the 4th All-Union Conf. Section 1. Tallinn, 1986. Vol. 2. P. 121–125 (in Russian).

Co-author: L. Õispuu.

#### 1987

108. Problems of risk in introducing achievements of science: on an example of the oil-shale industry // Goryuchie Slantsy (Oil Shale). 1987. Vol. 4, No. 2. P. 113–119 (in Russian, Summary in English).

#### 1988

- 109. About the prospects of oil shale utilization (13th World Conference on Power Engineering, Oct. 5–11, 1986. Cannes, France) // Goryuchie Slantsy (Oil Shale). 1988. Vol. 5, No. 1. P. 102–103 (in Russian).
- 110. Über das Risiko bei der Überführung von Forschungsergebnissen in die Praxis und bei einer Masstabsvergrösserung der Anlagen (am Beispiel der Wärmekraftwerksblöcke) // Blätter der Akad. der Wissenschaften der Est. SSR. Gesellschaftswissenschaft. 1988. Bd. 37, H. 2. S. 109–117 (Resümeen in Estnisch und Russisch).

- 111. Ash Utilization after Combustion and Thermal Processing of Low-Grade Fuels. – Helsinki, 1989. 12 p. (Symp. on Low-grade Fuels with Special Emphasis on Environmental Aspects, Helsinki, Finland, June 12–16, 1989. Session 4: Ash Behaviour).
- 112. Stack emissions of thermal power plant alkaline or acid? // Eesti Loodus (Estonian Nature). 1989. No. 3. P. 182–184 (in Estonian).

- Turbulent structure of jet flows of periodical unsteadiness // Turbulent Flows and Experiment Technique. – Tallinn, 1989. P. 9–12 (in Russian).
- 114. Ash utilization after combustion and thermal processing of Estonian (kukersite) oil shale // Oil Shale. 1989. Vol. 6, No. 3. P. 270–275 (Summary in Russian).

- 115. General principles of development of Estonian power engineering until 2030 (Report of the research group studying power engineering under the guidance of A. Ots). – Tallinn, 1990. 63 p.
- 116. Once more about the wind (and some words about the water) // Eesti Loodus (Estonian Nature). 1990. No. 3. P. 197–200 (in Estonian, Summaries in Russian and English).
- 117. Ash utilization after combustion and thermal processing of low-grade fuels // Low-Grade Fuels, Helsinki, Finland, June 12–16, 1989. Espoo, 1990. Vol. 2. P. 117–128. (VTT Symposium 108).
- 118. Über die Verwendung von Brennschiefer und Brennschieferasche beim Klinkerbrennen // Oil Shale. 1990. Vol. 7, No. 3–4. P. 333–342 (Summary in Russian).

### 1991

- 119. Thoughts about Estonian conception of power engineering // Energiavarustus ja -sääst (Power Supply and Surplus). 1991. No. 2. P. 1–6 (in Estonian).
- 120. The equivalent price of Estonian oil shale to the price of coal // *Ibid*.1991. No. 6. P. 1–3 (in Estonian).
- Electricity or oil from Estonian oil shale an old problem // Oil Shale.
   1991. Vol. 8, No. 3, P. 281–285 (Summary in Russian).
- Scaleup risk of developing oil shale processing units // Oil Shale.
   1991. Vol. 8, No. 1. P. 67–74 (Summary in Russian).

- The equivalent price of Estonian oil shale to the price of coal // Oil Shale. 1992. Vol. 9, No. 2. P. 188–192.
- 124. Nordic-IEFR course in Estonia: solid fuels utilization and environment : Review // Oil Shale. 1992. Vol. 9, No. 3. P. 277–278.
- 125. Scenarios for shale oil, syncrude and electricity production in Estonia in the interim 1995–2025 // Oil Shale. 1992. Vol. 9, No. 1. P. 81–87.
- 126. PFBC for the combustion of Estonian oil shale? // Oil Shale. 1992. Vol. 9, No. 4. P. 357–360.

127. Present state of oil-shale-fired power stations and expediency of their reconstruction // Estonian-Finnish Energy Seminar, Sept. 23–24, 1993. Teknillistieteelliset Akatemiat (Academies of Technology). 1993. 4, p. 87–88.

#### 1994

- Some problems of oil shale retorting in Estonia // Oil Shale. 1994.
   Vol. 11, No. 2. P. 169–178.
- 129. Students' society "Liivika" and Estonian oil shale industry // Oil Shale. 1994. Vol. 11, No. 2. P. 179–183.
- Development scenarios of producing shale oil // EMI Teataja (Bull. of Estonian Institute of Economics). 1994. Vol. 4, No. 6. P. 3–13 (in Estonian).

#### 1995

- 131. The Chatham CFB boiler for a wide spectrum of fuels and some problems of Estonian oil shale combustion in CFB systems // Oil Shale. 1995. Vol. 12, No. 2. P. 179–184.
- Oil shale consumption quantities in Estonia, 1994. // Oil Shale. 1995. Vol. 12, No. 3. P. 258.
- 133. An analysis of the RAS "Kiviter" energy balances and development plans // Oil Shale. 1995. Vol. 12, No. 3. P. 247–257. Co-author: V. Yefimov.
- 134. The 41 MW<sub>e</sub> LLB CFB-boiler as model for 200 MW<sub>e</sub> oil-shale blocks // Oil Shale. 1996. Vol. 13, No. 3. P. 239–245. Co-author: A. Prikk.

- 135. Principles of energy strategy for Estonia with taking into consideration the possibilities of collaboration of Baltic States and Poland // Proc. Conf. on Potential for Cooperation of Poland on Energy Conservation Policy with Baltic Sea Countries, Nov. 19–20, 1997. Warsaw : Polish Academy of Sciences. ZESZYT 1997. No. 2. P. 21–26. Co-authors: A. Hamburg, Ü. Rudi.
- 136. Principles of energy strategy for Estonia // Energy Strategies in the Baltic States: From Support to Business // Proc. World Energy Council. Baltic Regional Forum Sept. 17–19, 1997. Vol. 1. P. 22–28. Co-authors: A. Hamburg, Ü. Rudi.
- 137. Outlines of Estonia's energy strategy // Energia Teataja (Energy Monthly). 1997. No. 7/8. P. 6–8, 35–37 (in Estonian and Russian).

- Estonia's energy strategy: strategy and tactics, populist statements and economic interests // Estonian Academy of Sciences Year Book 1997. Tallinn, 1998. P. 89–92.
- Energy strategy for Estonia // Oil Shale. 1997. Vol. 14, No. 3. P. 337– 340.
- 140. Main features of Estonian strategy of power engineering // Energia Teataja (Energy Monthly). 1997. Vol. 21, No. 7/8. P. 6–8 (in Russian).

- Prospects of Estonian oil shale energy // Energia Teataja (Energy Monthly). 1998. No. 3. P. 9–11, 35–38 (in Estonian and Russian).
- 142. Estonian strategy of power engineering. Strategy and tactics, populism and economical interests // Year Book of the Estonian Academy of Sciences III. Tallinn, 1998. P. 89–92.
- Future outlook of the Estonian oil shale and power industry // Oil Shale. 1998. Vol. 15, No. 2 SPECIAL. P. 184–185.
- Future of the Estonian oil shale energy sector // Oil Shale. 1998. Vol. 15, No. 3. P. 295–301.

#### 1999

- Black scenario of oil shale power generating in Estonia // Oil Shale. 1999. Vol. 16, No. 3. P. 193–196.
- 146. Oil shale producing 1999 // Estonian Energetics 1999. Tallinn , 2000. P. 40–46 (in Estonian and English).

#### 2001

 Current status of oil shale processing in solid heat carrier UTT (Galoter) retorts in Estonia // Oil Shale. 2001. Vol. 18, No. 2. P. 99– 108.

Co-authors: N. Golubev, A. Kaidalov, J. Kann, A. Elenurm.

148. I. Opik participated in compiling the following Year Books: Estonian Energy 1992. Year Book of the State Energy Department. Estonian Energy 1994-1996, Ministry of Economic Affairs. Tallinn 1997. Estonian Energy 1997, Ministry of Economic Affairs. Tallinn 1998. Estonian Energy 1998, Ministry of Economic Affairs. Tallinn 1999.

# Presentation of "Life History and Memoirs of a Professor *emeritus*" at the Thermal Engineering Department of TTU, April 2000



Arvi Prikk and author Ilmar Öpik

A. Poobus accepting the book





From left: A. Poobus, T. Pihu, H. Arro, V. Selg, T. Tiikma, Ü. Kask, J. Laid, M. Nuutre, Agu Ots, K. Ingermann, A. Jegorov, T. Lausmaa